



# EXATON™

AN ESAB® BRAND

## YOUR BEST DEFENSE AGAINST CORROSION.



	EXATON GRADE	AWS	EN 14343	ISO	MIG TIG & (SAW)	STRIP ELECTRODE	SAW & ESW	MMA			FLUX CORED WIRE			
	Solid Wire	ER	G/W/P/Sb	Nr.	Exaton	Exaton	AWS	Exaton FLUX	Exaton	AWS	EN	Exaton	AWS	Wr. Nr.
Stainless Grades	16.5.1	-	-	-	16.5.1	-	-	15W	-	-	-	-	-	-
	18.16.1.Cu	-	-	-	18.16.1.Cu	-	-	15W	-	-	-	-	-	-
	19.9	308H	19.9	19 9 H	-	-	-	-	-	-	-	19.9.H T1	E308HT1-1/T1-4	1.4316
	19.9.L	308L	19 9 L	1.4316	19.9.L	19.9L	EQ308L	15W 10SW 47S 49S	19.9.LR	E308L-17	E 19 9 L	19.9.L T1	E308LT1-1/T1-4	1.4316
									19.9.LB	E308L-15	E 19 9 L			
	19.9.LSi	308LSi	19 9 L Si	1.4316	19.9.LSi	-	-	-	-	-	-	-	-	-
	19.9.Nb	347	19 9 Nb	1.4551	19.9.Nb	19.9.LNb	EQ347	15W 47S 49S 10SW	19.9.NbR	E347-17	E 19 9 Nb R	19.9.NB T1	E347T1-1/T1-4	1.4316
	19.9.LCRYO	19.9.L	19 9 L	1.4316	19.9.LCRYO	-	-	15W	-	-	-	-	-	-
	19.12.3.L	316L	19 12 3 L	1.4430	19.12.3.L	19.12.3.L	EQ316	15W 47S 49S 10SW	19.12.3.LR	E316L-17	E 19 12 3 L R	19.12.3.L T0	E316T0-1/T0-4	1.4430
									19.12.3.LB	E316L-15	E 19 12 3 L B	19.12.3.L T1	E316T1-1/T1-4	1.4330
	19.12.3.LSi	316LSi	19 12 3 L Si	1.4430	19.12.3.LSi	-	-	-	-	-	-	-	-	-
	19.12.3.LCRYO	316L	19 12 3 L	1.4430	19.12.3.LCRYO	-	-	15W	-	-	-	-	-	-
	19.13.4.L	317L	19 13 4 L	(1.4438)	19.13.4.L	19.13.4.L	EQ317L	47S 49S 10SW	-	-	-	19.13.4.L T1	E317LT0-1/T1-4	1.4438
	18.8.Mn	(307)	18 8 Mn Si	1.4370	18.8.Mn	-	-	-	-	-	-	-	-	-
	AXT	(307)	18 8 Mn Si	1.4370	AXT	-	-	-	-	-	-	-	-	-
	24.13.L	309L	23 12 L	1.4332	24.13.L	24.13.L	EQ309L	15W 49S 10SW	24.13.LR	E309/309 L-17	E 23 12 L R	24.13..L T0	E309/309LT0-1/T0-4	1.4332
												24.13..L T1	E309/309LT1-1/T1-4	1.4332
	24.13.LSi	309LSi	23 12 L Si	1.4332	24.13.LSi	-	-	-	-	-	-	-	-	-
24.13.LHF	309L	23 12 L	1.4332	24.13.LHF	22.11.L	EQ(309L)	15W 47S 49S	-	-	-	-	-	-	
24.13.LNb	"309LNb"	23 12 Nb	1.4332	24.13.LNb	21.11.LNb	EQ"309LNb"	15W 47S 49S	-	-	-	-	-	-	
					23.11.LNb	EQ"309LNb"	49S 10SW							
22.15.3.L	(309LMo)	23 12 2 L	1.4459	22.15.3.L	21.13.3.L	EQ(309LMo)	15W 47S 10SW	23.12.2.LR	E309LMo-17	E 23 12 2 L R	23.12.2.L T0	E309LMo-T0/T0-4	1.4333	
											23.12.2.L T1	E309LMo-T1/T1-4	1.4333	
Duplex Family	22.8.3.L	2209	22 9 3 N L	1.4462	22.8.3.L	22.8.3.L	EQ2209	15W 10SW 47S	22.9.3.LR	E2209-17	E 22 9 3 N L R	22.9.3.L T1	E2209-T1-1/T1-4	1.4462
									22.9.3.LB	E2209-15	E 22 9 3 N L B			
	22.8.3.LSi	2209	22 9 3 N L Si	1.4462	22.8.3.LSi	-	-	-	-	-	-	-	-	
	25.10.4.L	2594	25 9 4 N L	(1.4410)	25.10.4.L	25.10.4.L	EQ2594	15W 47S	25.10.4.LR	E2594-16	E 25 9 4 N L R	25.10.4.L T1	E2594-T1-1/T1-4	1.441
									25.10.4.LB	E2594-15	E 25 9 4 N L B			
27.7.5.L	-	-	-	27.7.5.L	-	-	-	-	-	-	-	-	-	
29.8.2.L	UNS: S32906	-	-	29.8.2.L	29.8.2.L	-	47S	-	-	-	-	-	-	
Special Grades	SAFUREX	SAFUREX is a registered trade name of STAMICARBON			SAFUREX	SAFUREX	-	47S	-	-	-	-	-	-
	22.12.HT	-	-	1.4829	22.12.HT	-	-	15W	22.12.HTR	-	-	-	-	-
	25.20.L	"310L"	-	1.4842	25.20.L	-	-	-	-	-	-	-	-	-
	SX	-	-	-	SX	-	-	-	-	-	-	-	-	-
	25.22.2.LMn	"310LMo"	25 22 2 N L	(1.4466)	25.22.2.LMn	25.22.2.LMn	EQ"310LMo"	31S 37S 47S	25.22.2.LMnB	E(310LMo-15)	E 25 22 2 N L B	-	-	-
	20.25.5.LCu	385	20 25 5 Cu L	1.4519	20.25.5.LCu	20.25.5.LCu	EQ385	15W 10SW 47S	20.25.5.LCuR	E385-16	E 20 25 5 Cu N L R	-	-	-
27.31.4.LCu	383	27 31 4 Cu L	-	27.31.4.LCu	-	-	15W	27.31.4.LCuR	E(383-16)	E 27 31 4 Cu L R	-	-	-	
Nickel Grades	Sanicro 41 Cu	NiFeCr-1	SNi 8055	-	Sanicro 41 Cu	Sanicro 41Cu	EQNiFeCr-1	50SW 69S	-	-	-	-	-	-
	Sanicro 53	NiCrCoMo-1	SNi 6617	2.4663	Sanicro 53	-	-	-	Sanicro 53	ENiCrCoMo-1	E NiCrCoMo-1	-	-	-
	Sanicro 54	NiCrMo-10	SNi 6022	2.4602	Sanicro 54	-	-	-	Sanicro 54	ENiCrMo-10	E NiCrMo-10	-	-	-
	Sanicro 55	NiCrMo-14	SNi 6686	-	Sanicro 55	-	-	-	-	-	-	-	-	-
	Sanicro 56	NiCrMo-4	SNi 6276	2.4819	Sanicro 56	-	-	-	Sanicro 56	ENiCrMo-4	E NiCrMo-4	-	-	-
	Sanicro 59	NiCrMo-13	SNi 6059	2.4605	Sanicro 59	-	-	-	Sanicro 59	ENiCrMo-13	E NiCrMo-13	-	-	-
	Sanicro 60	NiCrMo-3	SNi 6625	2.4856	Sanicro 60	Sanicro 60	EQNiCrMo-3	50SW 69S	Sanicro 60	ENiCrMo-3	E NiCrMo-3	-	-	-
	Sanicro 68 HP	NiCrFe-7	SNi 6052	2.4627	Sanicro 68 HP	Sanicro 69HP	EQNiCrFe-14	-	Sanicro 69	ENiCrFe-7	E NiCrFe-7	-	-	-
Sanicro 72 HP	NiCr-3	SNi 6082	2.4807	Sanicro 72 HP	Sanicro 72HP	EQNiCr-3	50SW 69S	Sanicro 71	ENiCrFe-3	E NiCrFe-3	-	-	-	

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Protect your welds with premium corrosion-resistant SPECIALTY ALLOYS from Exaton (formerly Sandvik Welding Operations). We specialise in crafting the highest-quality filler metals with unwavering consistency for welding stainless steel and nickel alloys, in the most-demanding environments.

**New name – same great quality you would expect.**

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