

Sortiment svařovacích materiálů 2018

MMA								
	Označení materiálu	AWS	EN (DIN)	EN 9606	Označení materiálu	AWS	EN (DIN)	EN 9606
Běžné nelegované oceli	ER 117	E6013	E 35 A R 1 1	FM1	OK 48.04	E7018	E 42 4 B 3 2 H5	FM1
	E-B 121	E7018	E 38 3 B 4 2	FM1	OK 48.05	E7018	E 42 4 B 4 2 H5	FM1
	E-B 123	E7018	E 42 3 B 4 2	FM1	OK 48.08	E7018-G	E 46 5 1Ni B 3 2 H5	FM1
	OK Femax 33.80	E7024	E 42 0 RR 7 3	FM1	OK 48.60	E7018	E 42 4 B 4 2 H5	FM1
	OK 43.32	E6013	E 42 0 RR 1 2	FM1	OK 53.16SPEZIAL	E7016	E 38 2 B 3 2 H10	FM1
	OK 46.00	E6013	E 38 0 RC 1 1	FM1	OK 53.68	E7016-1	E 42 5 B 1 2 H5	FM1
	OK 46.16	E7014	E 38 0 RC 1 1	FM1	OK 53.70	E7016-1	E 42 5 B 1 2 H5	FM1
	OK 46.30	E6013	E 38 0 R 1 2	FM1	OK 55.00	E7018-1H4 R	E 46 5 B 3 2 H5	FM1
	OK 48.00	E7018 H4 R	E 42 4 B 4 2 H5	FM1				
Nízkolegované	OK 73.08	E8018-G	E 46 5 Z B 3 2	FM1	OK 74.78	E9018-D1	E 55 4 MnMo B 3 2	FM2
	OK 73.15	E8018-G H4R	E 46 5 Mn1Ni B 4 2 H5	FM1	OK 75.75	E11018-G	E 69 4 Mn2NiCrMo B 4 2 H5	FM2
	OK 73.68	E8018-C1	E 46 6 2Ni B 3 2 H5	FM1	OK 75.78	-	E 89 6 Z B 3 2 H5	FM2
	OK 74.70	E8018-G	E 50 4 Z B 42 H5	FM1	OK 78.16	E9018-G	E 69 4 Z B 4 2	FM2
Žárovzdorné	E-B 321	-	E Z (CrMoV) B 2 2	FM3	OK 76.26	E9018-B3	E CrMo2 B 3 2 H5	FM3
	OK 74.46	E7018-A1	E Mo B 3 2 H5	FM3	OK 76.28	E9018-B3	E CrMo2 B 4 2 H5	FM3
	OK 76.16	E8018-B2-H4R	E CrMo1 B 4 2 H5	FM3	OK 76.35	E8015-B6	E CrMo5 B	FM4
	OK 76.18	E8018-B2	E CrMo1 B 4 2 H5	FM3	OK 76.98	-E9015-B9	E CrMo91 B 4 2 H5	FM4
Korozivzdorné	OK 61.20	E308L-17	E 19 9 L R 1 1	FM5	OK 67.45	-E307-15	E 18 8 Mn B 4 2	FM5
	OK 61.30	E308L-17	E 19 9 L R 1 2	FM5	OK 67.50	E2209-17	E 22 9 3 N L R 3 2	FM5
	OK 61.35	E308L-15	E 19 9 L B 2 2	FM5	OK 67.53	(E2209-16)	E 22 9 3 N L R 1 2	FM5
	OK 61.35 Cryo	E308L-15	E 19 9 L B 2 2	FM5	OK 67.55	E2209-15	E 22 9 3 N L B 2 2	FM5
	OK 61.81	E347-16	E 19 9 Nb R 3 2	FM5	OK 67.60	E309L-17	E 23 12 L R 3 2	FM5
	OK 61.85	E347-15	E 19 9 Nb B 2 2	FM5	OK 67.70	E309LMo-17	E 23 12 2 L R 3 2	FM5
	OK 62.53	(-E309)	(1.4828)	FM5	OK 67.75	E309L-15	E 23 12 L B 4 2	FM5
	OK 63.20	E316L-16	E 19 12 3 L R 1 1	FM5	OK 68.15	E410-15	E 13 B 4 2	FM5
	OK 63.30	E316L-17	E 19 12 3 L R 1 2	FM5	OK 68.17	E410NiMo-16	E 13 4 R 3 2	FM5
	OK 63.35	E316L-15	E 19 12 3 L B 2 2	FM5	OK 68.53	E2594-16	E 25 9 4 N L R 32	FM5
	OK 63.80	E318-17	E 19 12 3 Nb R 3 2	FM5	OK 68.55	E2594-15	E 25 9 4 N L B 4 2	FM5
	OK 63.85	E318-15	E 19 12 3 Nb B 4 2	FM5	OK 68.81	E312-17	E 29 9 R 3 2	FM5
	OK 64.30 ☉	E317L-17	E Z 19 13 4 N L R 3 2	FM5	OK 68.82	-E312-17	E 29 9 R 1 2	FM5
	OK 67.13	E310-16	E 25 20 R 1 2	FM5	OK 69.33	E 385-16	E 20 25 5 Cu N L R 3 2	FM5
	OK 67.15	E310-15	E 25 20 B 2 2	FM5	OK 310Mo-L ☉	(E310Mo-16)	E 25 22 2 N L R 1 2	FM5
	R&M	OK Wearrode 30	-	E Z Fe1		OK Wearrode 65 T	-	E Fe16
OK Wearrode 35		-	E Fe1		OK Tooltrode 50	-	E Z Fe3	
OK Wearrode 40		-	E Z Fe2		OK Tooltrode 60	-	E Fe4	
OK Wearrode 45		-	E Z Fe3		OK 13Mn	-	E Fe9	
OK Wearrode 50		-	E Z Fe2		OK 14MnNi	-	E Z Fe9	
OK Wearrode 50 T		-	E Z Fe8		Stoodite 1 ☉	ECoCr-C	-	
OK Wearrode 55 HD		-	E Z Fe6		Stoodite 6 ☉	ECoCr-A	-	
OK Wearrode 60		-	E Z Fe14		Stoodite 21 ☉	ECoCr-E	-	
OK Wearrode 62		-	(E10-UM-60-GP)					
Litina	OK Ni-Cl	E Ni-Cl	E C Ni-Cl 3		OK NiFe-Cl	E NiFe-Cl	E C NiFe-1 3	
	OK NiFe-Cl-A	ENiFe-Cl-A	E C NiFe-Cl-A 1		OK NiCu 1	-	E C NiCu 1	
Niklové slitiny	OK Ni-1	E Ni-11	E Ni 2061	FM6	OK NiCrMo-5	(E NiCrMo-5)	E Z Ni 2	FM6
	OK NiCrFe-2	E NiCrFe-2	E Ni 6133	FM6	OK 92.55	E NiCrMo-6	E Ni 6620	FM6
	OK NiCrFe-3	E NiCrFe-3	E Ni 6182	FM6	OK NiCrMo-13	E NiCrMo-13	E Ni 6059	FM6
	OK NiCrMo-3	E NiCrMo-3	E Ni 6625	FM6	OK NiCu-7	E NiCu-7	E Ni 4060	FM6
Al a bronz	OK 94.25	-	(EL-CuSn7)		OK AISi5	-	AISi5	
	OK AlMn1	-	AlMn1		OK AISi12	-	AISi12	
Speciální	OK GPC	-						

MIG/MAG/TIG								
	MIG/MAG				WIG (TIG)			
	Označení materiálu	AWS	EN (DIN)	EN 9606	Označení materiálu	AWS	EN (DIN)	EN 9606
Běžné nelegované oceli	Weld G3Si1	ER70S-6	G3Si1	FM1	GI 113	ER70S-3	W2Si	FM1
	OK AR 12.50	ER70S-6	G3Si1	FM1	OK 12.60	ER70S-3	W2Si	FM1
	OK 12.51	ER70S-6	G3Si1	FM1	OK 12.61	ER70S-6	W3Si1	FM1
	OK 12.56	-	G3Si1	FM1	OK 12.64	ER70S-6	W4Si1	FM1
	OK AR 12.57	ER70S-3	G2Si	FM1				
	OK 12.58	ER70S-3	G2Si	FM1				
	OK AR 12.62	ER70S-2	G2Ti	FM1				
	OK AR 12.63	ER70S-6	G4Si1	FM1				
	OK 12.64	ER70S-6	G4Si1	FM1				
Nizkolegované	OK AR 55	ER100S-G	G Mn3NiCrMo	FM2	OK 55	ER100S-G	W 55 4 Mn3NiCrMo	FM2
	OK 13.23	ER80S-Ni1	-	FM2	OK 13.23	ER80S-Ni1	-	FM2
	OK 13.25	ER100S-G	-	FM2	OK 13.26	ER80S-G	(W Z 3Ni1Cu)	FM1
	OK AR 13.26	ER80S-G	G Z 3Ni1Cu	FM1	OK 13.28	ER80S-Ni2	W2Ni2	FM1
	OK 13.28	ER80S-Ni2	G2Ni2	FM1				
	OK AR 69	ER110S-G	G Mn3Ni1CrMo	FM2				
	OK AR 79	ER110S-G	G Mn4Ni2CrMo	FM2				
	OK AR 89	ER120S-G	G Mn4Ni2CrMo	FM2				
Žárovzdorné	OK AR 13.08	ER80S-D2	G 4Mo	FM1	OK 13.08	ER80S-D2	W 55 3 W4M31	FM1
	OK AR 13.09	ER80S-G	G MoSi (G2Mo)	FM1	OK 13.09	ER80S-G	W MoSi (W2Mo)	FM1
	OK AR 13.12	ER80S-G	G CrMo1Si	FM3	OK 13.12	ER80S-G	W CrMo1Si	FM3
	OK AR 13.16	ER80S-B2	G Z CrMo1Si	FM3	OK 13.16	ER80S-B2	W 55 1CM	FM3
	OK 13.17	ER90S-B3	G 62A 2C1M	FM3	OK 13.17	ER90S-B3	W 62 2C1M	FM3
	OK AR 13.22	ER90S-G	G CrMo2Si	FM3	OK 13.22	ER90S-G	W CrMo2Si	FM3
					OK 13.32	ER80S-B6	W CrMo5	FM4
				OK 13.38	ER90S-B9	W CrMo91	FM4	
Korozivzdorné	OK 2209	ER2209	G 22 9 3 N L	FM5	OK 2209	ER2209	W 22 9 3 N L	FM5
	OK 2307	(ER2307)	G 23 7 N L	FM5	OK 2307	(ER2307)	W 23 7 N L	FM5
	OK 2509	ER2594	G 25 9 4 N L	FM5	OK 2509	ER2594	W 25 9 4 N L	FM5
	OK 308LSi	ER308LSi	G 19 9 L Si	FM5	OK 308L	ER308L	W 19 9 L	FM5
	OK 308H	ER308H	G 19 9 H	FM5	OK 308LSi	ER308LSi	W 19 9 L Si	FM5
	OK 309L	ER309L	G 23 12 L	FM5	OK 308H	ER308H	W 19 9 H	FM5
	OK 309LSi	ER309LSi	G 23 12 L Si	FM5	OK 309L	ER309L	W 23 12 L	FM5
	OK 310	ER310	G 25 20	FM5	OK 309LSi	ER309LSi	W 23 12 L Si	FM5
	OK 312	ER312	G 29 9	FM5	OK 310	ER310	W 25 20	FM5
	OK 316LSi	ER316LSi	G 19 12 3 L Si	FM5	OK 312	ER312	W 29 9	FM5
	OK 318Si	(ER318Si)	G 19 12 3 Nb Si	FM5	OK 316L	ER316L	W 19 12 3 L	FM5
	OK 347Si	ER347Si	G 19 9 Nb Si	FM5	OK 316LSi	ER316LSi	W 19 12 3 L Si	FM5
	OK 385	ER385	G 20 25 5 Cu L	FM5	OK 316H	ER316H	W 19 12 3 H	FM5
	OK 410NiMo	(ER410NiMo)	G 13 4	FM5	OK 318Si	(ER318Si)	W 19 12 3 Nb Si	FM5
	OK 430LNb	(ER430LNb)	G 18 L Nb	FM5	OK 347Si	ER347Si	W 19 9 Nb Si	FM5
	OK 430Ti	(ER430Ti)	G Z 17 Ti	FM5	OK 385	ER385	W 20 25 5 Cu L	FM5
	OK 430LNbTi	(ER430LNbTi)	G Z 18 L Nb Ti	FM5	OK 410NiMo	(ER410NiMo)	W 13 4	FM5
OK 16.95	(ER307)	G 18 8 Mn	FM5	OK 430LNbTi	(ER430LNbTi)	W Z 18 L Nb Ti	FM5	
				OK 16.95	(ER307)	W 18 8 Mn	FM5	
R&M	OK Autrodur 30 G M	-	(Fe1, MSG-1-GZ-300)		Stoodite 6	CoCr-A	-	
	OK Autrodur 38 G M	-	Fe2 (MSG-2-GZ-C-350)		Stoodite 21	CoCr-E	-	
	OK Autrodur 56 G M	-	Fe8 (MSG-6-GZ-C-60G)					
	OK Autrodur 58 G M	-	Z Fe8 (MSG-GZ-C-50G)					
Al, Ni a bronz	OK 1070	-	S Al 1070 (Al99,7)		OK 1070	-	S Al 1070 (Al99,7)	
	OK 1450	-	S Al 1450 (Al99,5Ti)		OK 1450	-	S Al 1450 (Al99,5Ti)	
	OK 4043	ER4043	S Al 4043 (AlSi5)		OK 4043	ER4043	S Al 4043 (AlSi5)	
	OK 4047	ER4047	S Al 4047 (AlSi12)		OK 4047	ER4047	S Al 4047 (AlSi12)	
	OK 5087	ER5087	S Al 5087 (AlMg4,5MnZr)		OK 5087	ER5087	S Al 5087 (AlMg4,5MnZr)	
	OK 5183	ER5183	S Al 5183 (AlMg4,5Mn0,7)		OK 5183	ER5183	S Al 5183 (AlMg4,5Mn0,7)	
	OK 5356	ER5356	S Al 5356 (AlMg5Cr)		OK 5356	ER5356	S Al 5356 (AlMg5Cr)	
	OK 5754	ER5754	S Al 5754 (AlMg3)		OK 5754	ER5754	S Al 5754 (AlMg3)	
	OK 19.12	ERCu	S Cu 1898 (CuSn1)		OK 19.12	ERCu	S Cu 5180 (CuSn6P)	
	OK 19.30	ERCuSi-A	S Cu 6560 (CuSi3Mn1)		OK 19.49	ERCuNi	S Cu 7158 (CuNi30)	
	OK 19.40	ERCuAl-A1	S Cu 6100 (CuAl8)		OK NiCrMo-3	ERNiCrMo-3	S Ni 6625 (NiCr22Mo9Nb)	FM6
	OK 19.49	ERCuNi	S Cu 7158 (CuNi30)		OK NiCrMo-13	ERNiCrMo-13	S Ni 6059 (NiCr23Mo16)	FM6
	OK NiCrMo-3	ERNiCrMo-3	S Ni 6625	FM6	OK Ni-1	ERNi-1	S Ni 2061 (NiTi3)	FM6
	OK NiCrMo-13	ERNiCrMo-13	S Ni 6059 (NiCr23Mo16)	FM6	OK NiCr-3	ERNiCr-3	S Ni 6082 (NiCr20Mn3Nb)	FM6
	OK NiCr-3	ERNiCr-3	S Ni 6082 (NiCr20Mn3Nb)	FM6	OK NiCu-7	ERNiCu-7	S Ni 4060 (NiCu30Mn3Ti)	FM6
	OK NiCu-7	ERNiCu-7	S Ni 4060 (NiCu30Mn3Ti)	FM6				

FCAW/MCAW									
	FCAW/MCAW				FCAW/MCAW				
	Označení materiálu	AWS	EN (DIN)	EN 9806	Označení materiálu	AWS	EN (DIN)	EN 9806	
Běžné nelegované a nízkolegované oceli	OK 14.01	E71T15-M21A0-G	T 42 2 Z M M H10	FM1	PZ 6102	E71T15-M21A4-CS1-H4	T 46 4 M M 2 H5	FM1	
	OK 14.03	E111T15-M21A4-G	T 69 4 Mn2NiMo M M 2 H5	FM2	PZ 6111	-	T 46 2 1Ni R M (C) 3 H10	FM1	
	OK 14.04	E71T15-M21A8-Ni2	T 42 6 2Ni M M 2 H5	FM1	PZ 6111HS	E71T15-M21A4-CS1-H4	T 46 2 1Ni R M (C) 3 H10	FM1	
	OK 14.05	E71T15-M21A4-G	T 42 4 M M 2 H5	FM1	PZ 6113	E71T1-M21A0-CS2-H8	T 46 2 P M (C) 1 H10	FM1	
	OK 14.10	E71T15-M21A4-CS1-H4	T 46 4 M M 2 H5	FM1	PZ 6113S	E71T1-C1A2-CS2	T 46 3 P C 2 H5	FM1	
	OK 14.11	E71T15-M21A4-CS1-H4	T 42 4 M M 3 H5	FM1	PZ 6114	E71T1-M21A4-CS2-H4	T 46 4 P M 1 H5	FM1	
	OK 14.12	E71T15-M21A2-CS1	T 42 4 M M (C) 3 H5	FM1	PZ 6125	E71T5-M21A8-G-H4	T 42 6 1Ni B M 1 H5	FM1	
	OK 14.13	E71T15-M21A2-CS1	T 42 2 M M 2 H5	FM1	PZ 6138	E81T1-M21A8-Ni1-H4	T 50 6 1Ni P M 1 H5	FM1	
	OK 15.00	E71T5-M21A2-CS1-H4	T 42 3 B M (C) 2 H5	FM1	PZ 6138SR	E71T1-M21P8-Ni1	T 46 6 1Ni P M 1 H5	FM1	
	OK 15.09	E111T1-M21A4-K3-H4	T 69 4 2NiMo P M 2 H5	FM2	Coreshield 15	E71T-GS	(s vlastní ochranou)	FM1	
	OK 15.13	E111T1-M21A4-K3-H4	T 46 2 P M 1 H10	FM1	Coreweld 46 LS	E71T1-M21P8-Ni1	T 46 4 M M 2 H5	FM1	
	OK 15.14	E111T1-M21A4-K3-H4	T 46 2 P M (C) 2 H5	FM1	Coreweld 89	E120T15-M20A4-G-H4	T 89 4 Z M M 3 H5	FM2	
	Žárovzdorné	Dual Shield MoL	E81T1-M21PY-A1	T MoL P M 2 H5	FM3	Dual Shield CrMo2	E91T1-M21PY-B3	T CrMo2 P M 2 H5	FM3
		Dual Shield CrMo1	E81T1-M21PY-B2	T CrMo1 P M 2 H5	FM3				
Korozivzdorné	Shield-Bright 308L	E308LT1-4	T 19 9 L P M21 2	FM5	Shield-Bright Xtra 308L	E 308LT0-4	T 19 9 L R M21 3	FM5	
	Shield-Bright 316L	E316LT1-4	T 19 12 3 L P M21 2	FM5	Shield-Bright Xtra 316L	E 316LT0-4	T 19 12 3 L R M21 3	FM5	
	Shield-Bright 309L	E309LT1-4	T 23 12 L P M21 2	FM5	Shield-Bright Xtra 309L	E 309LT0-4	T 23 12 L R M21 3	FM5	
	Shield-Bright 2209	E2209T1-1(4)	T 22 9 3 N L P M21 2	FM5	Shield-Bright Xtra 309L Mo	E 309LMoT0-4	T 23 12 2 L R M21 3	FM5	
	OK 15.30	(E308L)	T 19 9 L M M21 2	FM5	OK 15.34	(E307)	T 18 8 Mn M M21 2	FM5	
	OK 15.31	(E316L)	T 19 12 3 L M M21 2	FM5					
R&M	OK 200 O D	-	T Fe10		OK 13Mn O/G	-	T Fe9		
	OK 30 O M	-	T Z Fe1		OK 15 CrMn O/G	-	T Fe9		
	OK 35 O M	-	T Z Fe3		PZ 6163	-	T Fe7		
	OK 35 G M	-	T Fe1		PZ 6166	-	T Fe7 (T 13 4 M M 2)		
	OK 40 O M	-	T Z Fe2		Nicore 55	-	(na litinu za studena)		
	OK 53 G M	-	T Fe3		Stoodite 1-M	ERCoCr-C	-		
	OK 55 O A	-	T Z Fe14		Stoodite 6-M	ERCoCr-A	-		
	OK 58 O/G M	-	T Z Fe2		Stoodite 12-M	ERCoCr-B	-		
	OK 60 G M	-	T Z Fe2		Stoodite 21-M	ERCoCr-E	-		

Keramické podložky

PZ 1500/01	PZ 1500/33	PZ 1500/56	PZ 1500/81	OK Pipe 12
PZ 1500/02	PZ 1500/42	PZ 1500/57	PZ 1500/87	PZ 1504/01
PZ 1500/07	PZ 1500/50	PZ 1500/70	OK 21.21	
PZ 1500/29	PZ 1500/51	PZ 1500/72	OK Rectangular 13	
PZ 1500/30	PZ 1500/52	PZ 1500/73	OK Concave 13	
PZ 1500/32	PZ 1500/54	PZ 1500/80	OK Pipe 9	

Svařování plamenem

	Označení materiálu	AWS	EN (DIN)	EN 9806	Označení materiálu	AWS	EN (DIN)	EN 9806
Nelegované	G 102	-	OI	FM1	OK GASROD 98.70	R60	OII	FM1
	G 104	-	OIII	FM1				

SAW								
	Drát				Tavidlo			
	Označení materiálu	AWS	EN (DIN)	EN 9606	Označení materiálu	AWS	EN (DIN)	EN 9606
Běžné nelegované, nízkolegované žáruvzdorné oceli	OK 12.10	EL12	S1	FM1	OK 10.61	-	SA FB 1 65 DC	
	OK 12.20	EM12	S2	FM1	OK 10.62	-	SA FB 1 55 AC H5	
	OK 12.22	EM12K	S2Si	FM1	OK 10.63	-	SA FB 1 55 AC H5	
	OK 12.24	EA2	S Mo (S2Mo)	FM1	OK 10.71	-	SA AB 1 67 AC H5	
	OK 12.32	EH12K	S3Si	FM1	OK 10.72	-	SA AB 1 58 AC H5	
	OK 12.34	EA4	S MnMo (S3Mo)	FM1	OK 10.77	-	SA AB 1 67 AC H5	
	OK 13.10 SC	EB2	S CrMo1	FM3	OK 10.81	-	SA AR 1 97 AC	
	OK 13.20 SC	EB3R	S CrMo2	FM3	OK 10.83	-	SA AR 1 85 AC	
	OK 13.21	ENi1	S2Ni1	FM1	OK 10.87	-	SA AR 1 95 AC	
	OK 13.27	ENi2	S2Ni2	FM2	OK 10.88	-	SA AR 1 78 AC	
	OK 13.36	EG	S2Ni1Cu	FM1	OK 10.96	-	SA CS 3 Cr3 DC	
	OK 13.40	EG	S3Ni1Mo	FM2	OK 10.97	-	SA CS 3 C0.3 Mn1 Cr1 DC	
	OK 13.43	EG	S3Ni2,5CrMo	FM2				
Korozivzdorné	OK 308L	ER308L	S 19 9 L	FM5	OK 10.92	-	SA CS 2 57 53 DC	
	OK 308H	ER308H	S 19 9 H	FM5	OK 10.93	-	SA AF 2 56 54 DC	
	OK 309L	ER309L	S 23 12 L	FM5	OK 10.94	-	SA AF 2 56 64 DC	
	OK 316L	ER316L	S 19 12 3 L	FM5	OK 10.95	-	SA AF 2 56 44 Ni DC	
	OK 316H	ER316H	S 19 12 3 H	FM5				
	OK 318	ER318	S 19 12 3 Nb	FM5				
	OK 347	ER347	S 19 9 Nb	FM5				
OK 16.97	-	S 18 8 Mn	FM5					
Ni slitiny	OK NiCr-3	ERNiCr-3	S Ni 6082 (NiCr20Mn3Nb)	FM6	OK 10.16	-	SA FB 2 55 43 DC	
	OK NiCrMo-3	ERNiCrMo-3	S Ni 6625 (NiCr22Mo9Nb)	FM6	OK 10.17	-	SA FB 2B 57 24 DC	

Plněné elektrody pod tavidlem

	Plněná elektroda				Plněná elektroda pro R&M			
	Označení materiálu	AWS	EN (DIN)	EN 9606	Označení materiálu	AWS	EN (DIN)	EN 9606
	OK Tubrod 15.00S*	F7A4-EC1	T 42 4 AB T3 H5	FM1	OK Tubrodur 35 S M	-	T Fe6	
	OK Tubrod 15.24S**	F8A6-EC-G	T 46 5 FB T3Ni1 H5	FM1	OK Tubrodur 40 S M	-	T Z Fe1	
	OK Tubrod 15.25S**	F7A8-EC-Ni2	-		OK Tubrodur 58 S M	-	T Fe6	
	OK Tubrod 15.27S**	F11A8-EC-G	T 69 6 FB TZ H5	FM2	OK Tubrodur 12Cr S	-	T Fe7	
	* s OK Flux 10.71				OK Tubrodur 13Cr S	-	T Fe7	
	** s OK Flux 10.62				OK Tubrodur 23Cr S	-	T Fe7	

Pásky a tavidla

Označení materiálu	Páska		Tavidlo		
	AWS	EN (DIN)	Označení materiálu	AWS	AWS
OK 7018	-	-	OK 10.05	SA AAS 2B 56 34 DC	-
OK 308L	EQ308L	B 19 9 L	OK 10.07	SA GS 3 Ni4 Mo1 DC	-
OK 309L	EQ309L	B 23 12 L	OK 10.10	ES A FB 2B 56 44 DC	-
OK 309L Nb ESW	-	-	OK 10.11	ES A FB 2B 56 44 DC	-
OK 309L Mo ESW	-	-	OK 10.14	ES A FB 2B 56 44 DC	-
OK 316L	EQ316L	B 19 12 3 L	OK 10.16	SA FB 2 55 43 DC	-
OK 347	EQ347	B 19 9 Nb	OK 10.17	SA FB 2B 57 24 DC	-
OK 430	-EQ430	B 17	OK 10.31	SA CS 3 Mo1 DC	-
OK NiCrMo-3	(EQNiCrMo3)	B Ni 6625			